

**TECHNICAL BULLETIN**  
**Bell Helicopter** **TEXTRON**

A Subsidiary of Textron Inc.

No. SU-94-1

Date 5-23-94

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DATE 9 Jan 2007

REV A

Distribution A: Approved for Public Release IAW DOD Memo 07-S-0963

**MODEL AFFECTED:** UH-1H

**SUBJECT:** ALTERNATE SPARE PART; Scissors Lever Assembly P/N 212-010-407-109

**HELICOPTERS AFFECTED:** UH-1H Helicopters which are non-type certificated, owned and operated by other than an Armed Service of the United States.

**COMPLIANCE:** At Customer's Option, use Scissors Lever P/N 212-010-407-109 as an alternate spare part in lieu of Scissors Lever P/N 204-011-406-009 as used in P/N 204-011-401-011 Scissors and Sleeve Assembly.

**DESCRIPTION:**

This Technical Bulletin provides authorization to UH-1H helicopter operators who wish to use Scissors Lever 212-010-407-109 as an alternate spare part in lieu of Scissors Lever P/N 204-011-401-011. The 212-010-407-109 Scissor Lever is currently used on the 205A-1 helicopter. The application of the Special Use Technical Bulletin does not change the Scissors and Sleeve part number.

**APPROVAL:**

Not applicable. Bell Helicopter Textron does not authorize use of this bulletin to obtain approval from any Civil Regulatory Authority for installation of the alternate spare part on any type certificated helicopter.

**MANPOWER:**

Not applicable

**MATERIALS:**

These materials will be required to accomplish this Technical Bulletin.

<u>Part Number</u>	<u>Nomenclature</u>	<u>Quantity</u>
212-010-407-109	Scissors Lever	2 ea.
212-010-411-005	Bolt	2 ea.
AN960-816	Washer	2 ea.
MS24665-302	Cotter Pin	2 ea.
MIL-G-25537	Grease	A/R
MIL-C-16173	Corrosion Preventative Compound, Grade 1	A/R
MIL-G-81322	Grease	A/R
P-D-680	Cleaning Solvent	A/R

**SPECIAL TOOLS:**

T101424 Bar  
Torque Wrench 100-500 inch-pound capacity

**WEIGHT AND BALANCE:**

Not affected

**ELECTRICAL LOAD DATA:**

Not affected

**REFERENCES:**

Technical Manual TM 55-1520-210-23-1, Chapter 5

**PUBLICATIONS AFFECTED:**

Technical Manual TM 55-1520-210-23P-1, Figure 141

**ACCOMPLISHMENT INSTRUCTIONS:**

Not affected. Installation and removal procedures remain unchanged.

**Note**

**This Special Use Technical Bulletin must be inserted in the Helicopter  
Maintenance Manual upon bulletin accomplishment.**